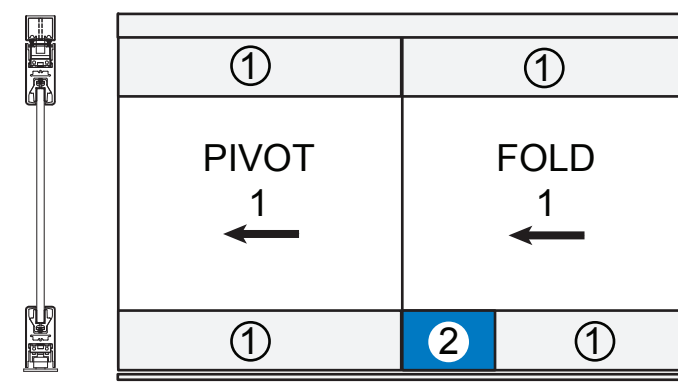
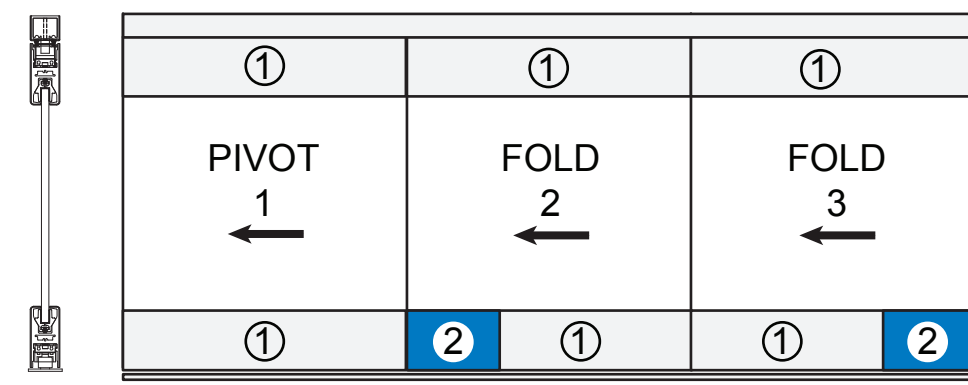


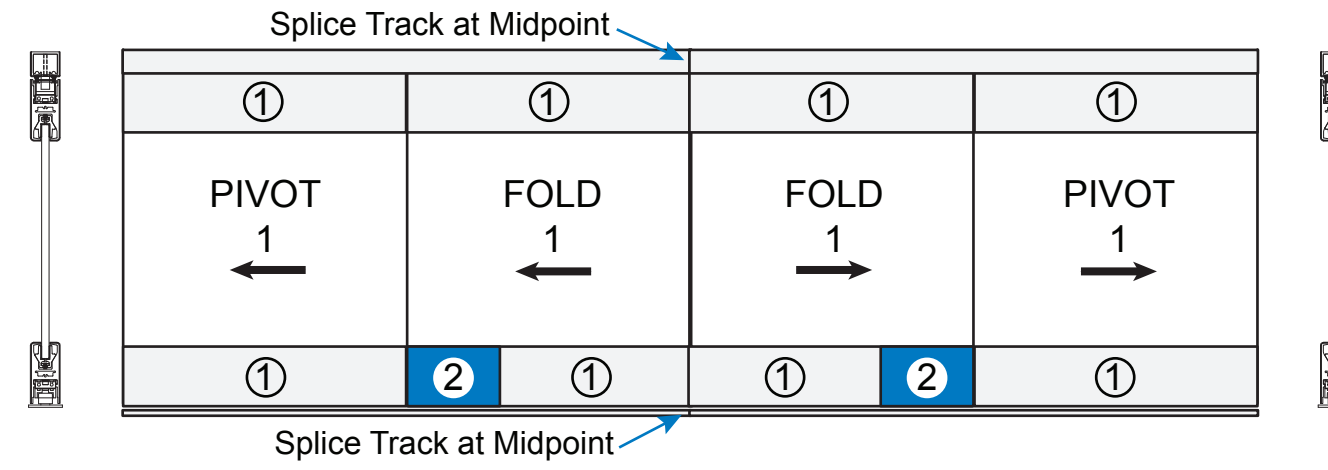
OTB2 TWO PANEL



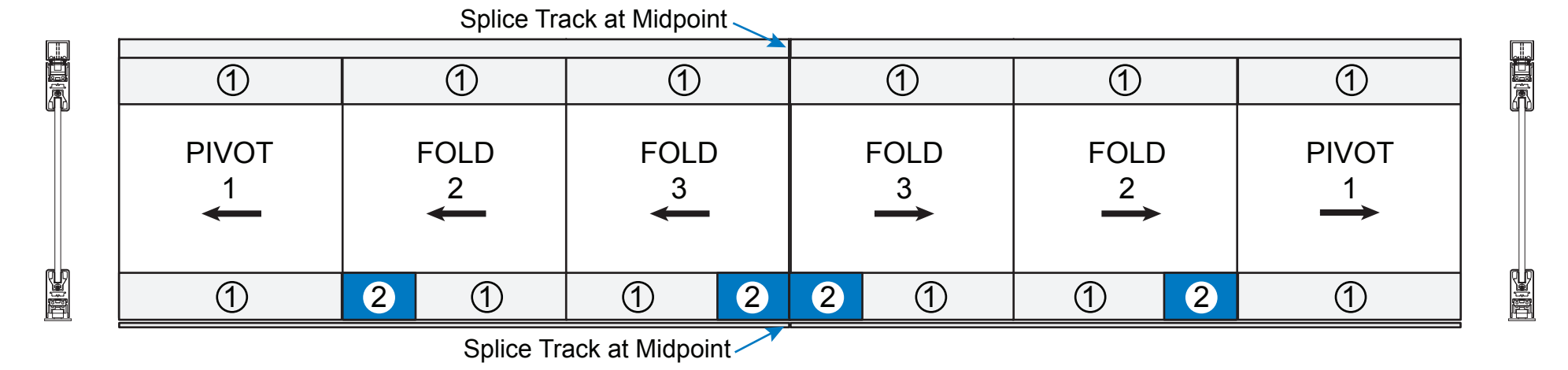
OTB3 THREE PANEL



OTB4BP FOUR PANEL BI-PARTING



OTB6BP SIX PANEL BI-PARTING



CUT

CUT RAILS

Rail Base
 TOP PIVOT ① EDR4S_ (1-13/16" (46.4 mm) deep)
 TOP FOLD ① EDR4S_ (1-13/16" (46.4 mm) deep)
 BOTTOM PIVOT ① EDR4S_ (1-13/16" (46.4 mm) deep)
 BOTTOM FOLD ② EDR4S_L (5-7/16" (138 mm) deep)

Rail Width = Panel Width Minus End Caps
 39" (990 mm) MAX 19" (483 mm) MIN

Drill and Tap for #8-32 3/4" (19 mm) Deep (2)
 Drill and Tap for #1/4-20 thru one Web ONLY
 Drill and Tap for #8-32 3/4" (19 mm) Deep (2)

Rail Clad
 ALL RAILS E0T02_
 Cut 2 Pieces Per Rail
 Punch for Lock BOTTOM FOLD Only

Wool Pile Carrier
 TOP PIVOT A E0TDRCOVER (31" (787 mm) MAX)
 TOP FOLD B E0TDRCOVER (Do NOT Cut Notched End)
 Use Two Pieces Butted Together Do NOT Cut Notched End

Glass Clamps
 ALL RAILS ESGJ12
 Cut 2 Pieces Per Rail

NOTE: When cutting MORE than 5" (127 mm) from END of ① or more than 3" (76 mm) from END of ②, remove Stainless Steel Bar before and reassemble after.

CUT TRACK

Top Track
 OTTR120SA
 Cut to Finished Overall Width 120" (3048 mm) MAX
 If OVER 120" (3048 mm) Cut Two EQUAL Pieces
 Do NOT Cut From Notched End

Top Track Clad
 OTT02_
 Do NOT Cut From Notched End Cut One Left Hand and One Right Hand Per Set

Bottom Track
 OTBR120SA
 OTBR240SA

ASSEMBLE

| | | |
|--|---------------------------|--------------------------|
| A Wool Pile Carrier E0TDRCOVER E0TDRCOVER | E E0TTR | I HW140_ |
| B Wool Pile Carrier E0TDRCOVER | F 777ECMOD + EC3_ OR EC5_ | J Wool Pile PB8495 |
| C CRL9040TDF DRHDWMOD | G E0TGU1DE | K Glass Clamps ESGJ12 |
| D DRHDWMOD CRL8010PBMOD | H DREC4S_ | |

PACK

PREPARE

INSPECT

Check Finish
 No Scratches
 Check Quantities

WRAP

Shrink Wrap

PACK

INCLUDE

EHW124 E0TBP1V0T
 E1NT401 EHW124C_

